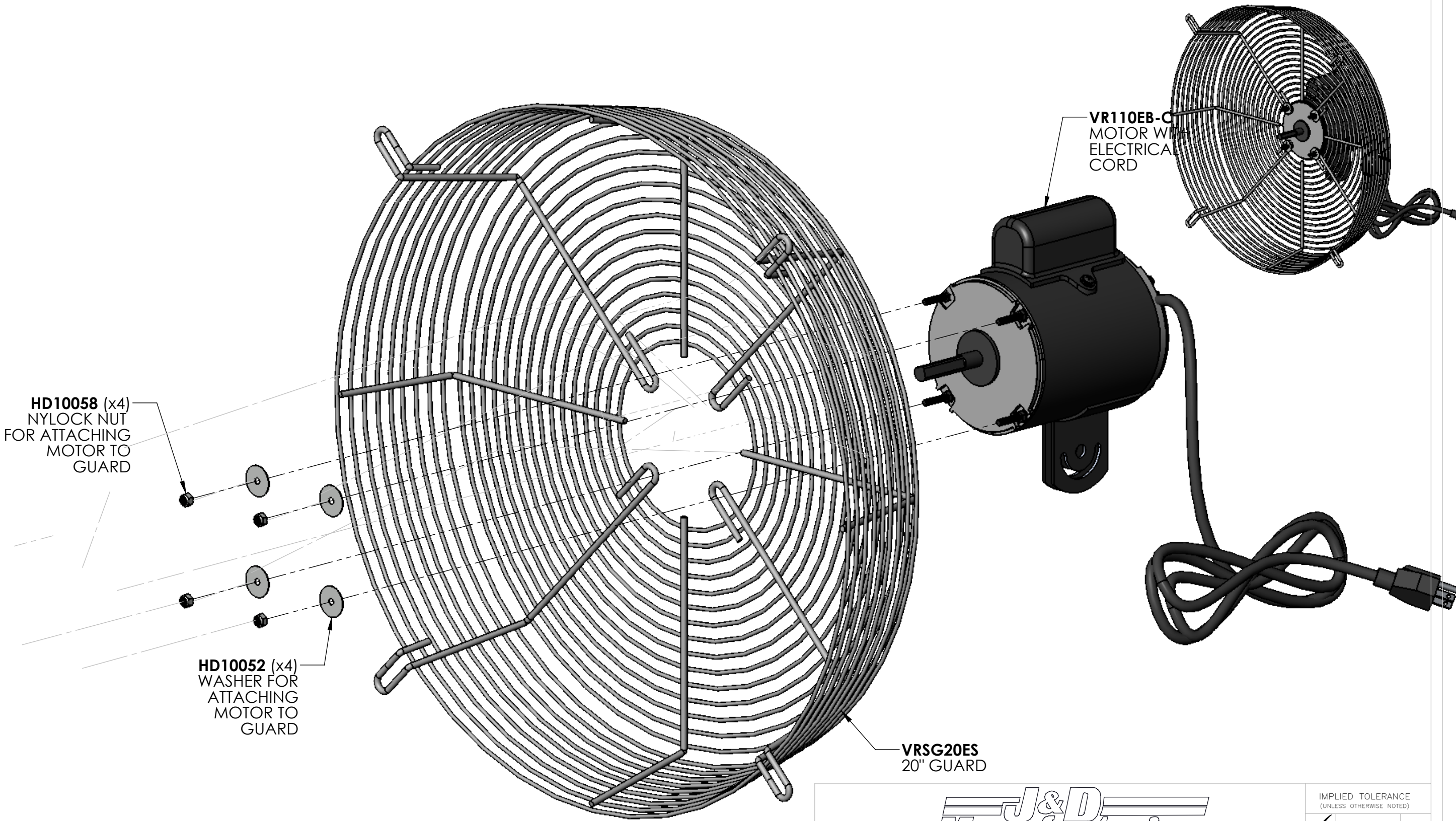


ITEM NO.	PART NUMBER	MATERIAL	DESCRIPTION	QTY.
1	VR110EBA-C		Motor, 1/10HP, 1PH, 4PO, 1SP, 115/230V, 60/50hz	1
2	VRB203	ALUM	BLADE, 20", 10 DEGREE, 3 WING, CW, 1/2" BORE	1
3	VRSG20A-C	ALUM	SHUTTER, 20"X20" ALUMINUM SINGLE PANEL	1
4	VRSG20ES	WIRE	GUARD, ES, 20" ROUND CHROME	1
5	MC11552	18 GA. GALV.	FACE PLATE,20" ES	1
6	HD10019	ALUM	WASHER, FLAT, 3/16" ID X 1/2" OD, ALUMINUM	4
7	HD10038	ZINC	BOLT, CARRIAGE, 5/16-18 x 3/4"	4
8	HD10043	ZINC	WASHER, FLAT, 5/16, ZINC FINISH	4
9	HD10046	ZINC PLATED	NUT, NYLON INSERT LOCK / NYLOCK, 5/16"-18 GRADE 2, ZINC	4
10	HD10052	ZINC	WASHER, FENDER, 3/16 x 1" O.D.	4
11	HD10058	ZINC	NUT, NYLOCK, 10-32	4
12	HD10240	S.S.	Rivet, Button, Large Flange, 3/16 X 1/4" Grip, Al	4
13	OA215		LABEL, SERIAL NO., 8" O.D. ROLL, 1750/ROLL, 4 ROLLS/ CASE	1
14	OA660		LABEL, WARNING "REMOVE & DISCARD MOTOR DRAIN PLUG"	1
15	PP10404		LABEL, 3" X 3", 2000/ROLL, WHITE, 6 ROLLS PER CASE	1

REV.	BY	DATE	DESCRIPTION	DRAWN	DATE
			THIS DRAWING IS THE PROPERTY OF J&D MANUFACTURING AND ALL THE INFORMATION THEREIN IS CONFIDENTIAL AND MUST NOT BE MADE PUBLIC, NOR USED TO THE DISADVANTAGE OF J&D MANUFACTURING AND IS SUBJECT TO RETURN ON DEMAND.	CRB	4/15/2014

<div><div>J&D</div><div>Manufacturing</div></div>				IMPLIED TOLERANCE (UNLESS OTHERWISE NOTED)			
TITLE: ES SHUTTER FAN, 20 INCH WITH CORD				✓	ENGLISH	METRIC	TEMPLATE REVISED 1/8/09
				X.X	±.040	± 1	
				X.XX	±.020	± .5	
				X.XXX	±.010	± .3	
CHECKED	DRAFTER	QC	ENG. MGR.	ANGL	± 0.5 deg	MATERIAL:	
SHEET 1 OF 5	DRAWING NUMBER VES201C						



TITLE: ES SHUTTER FAN, 20 INCH WITH CORD

IMPLIED TOLERANCE (UNLESS OTHERWISE NOTED)			
✓	ENGLISH	METRIC	
X.X	±.040	± 1	TEMPLATE REVISED 1/8/09
X.XX	±.020	± .5	
X.XXX	±.010	± .3	
ANGL	± 0.5 deg		

REV.	BY	DATE	DESCRIPTION
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DRAWN
CRB

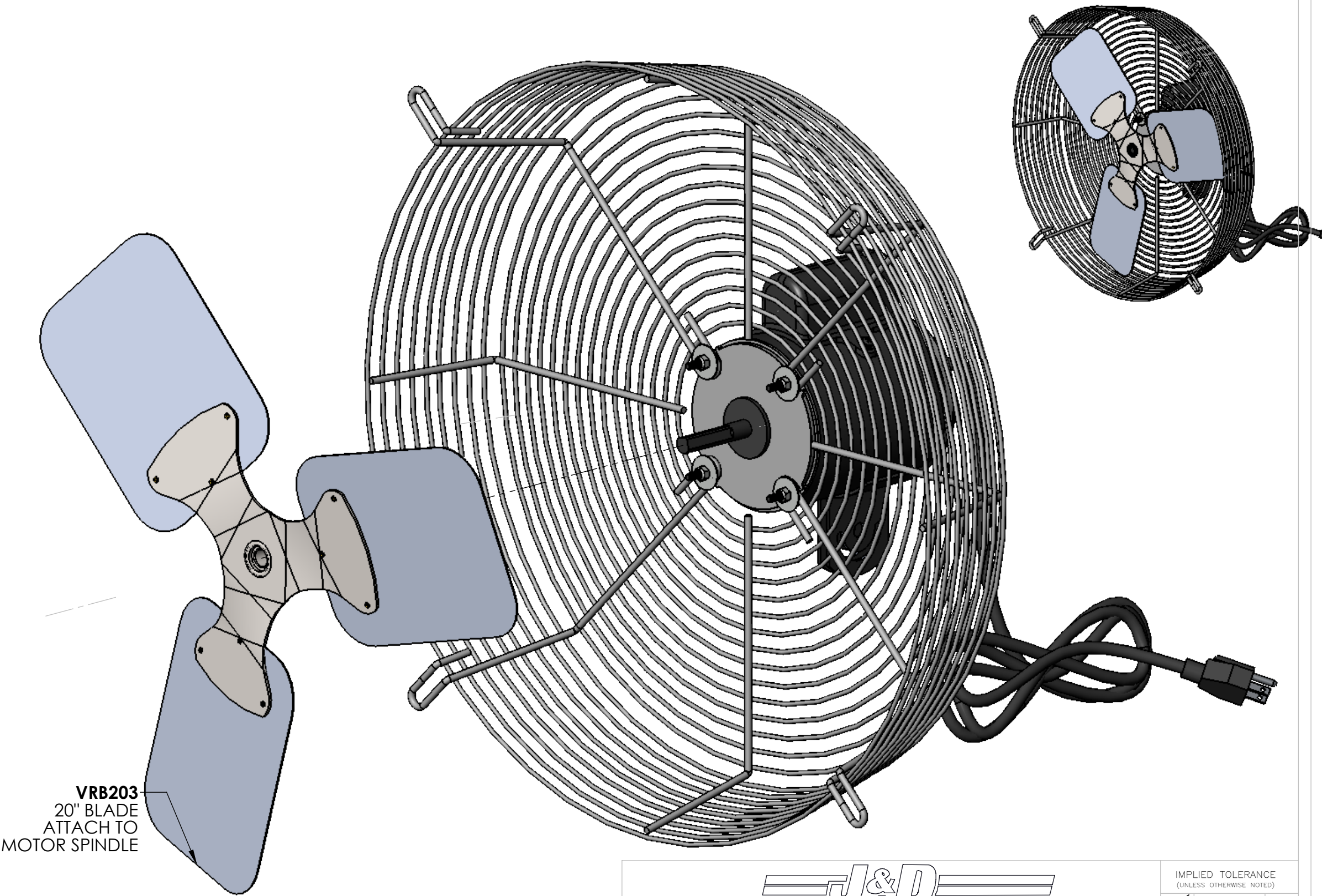
DATE
4/15/2014

CHECKED DRAFTER QC ENG. MGR.

SHEET
2 OF 5

DRAWING NUMBER
VES201C

MATERIAL:



VRB203
20" BLADE
ATTACH TO
MOTOR SPINDLE

J&D
Manufacturing

TITLE: ES SHUTTER FAN, 20 INCH WITH CORD

IMPLIED TOLERANCE (UNLESS OTHERWISE NOTED)			
✓	ENGLISH	METRIC	
X.X	±.040	± 1	TEMPLATE REVISED 1/8/09
X.XX	±.020	± .5	
X.XXX	±.010	± .3	
ANGL	± 0.5 deg		

REV.	BY	DATE	DESCRIPTION		
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			CRB	4/15/2014	

CHECKED	DRAFTER	QC	ENG. MGR.
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SHEET
3 OF 5

DRAWING NUMBER
VES201C

MATERIAL:

HD10038 (x4)
CARRIAGE
BOLT FOR
ATTACHING
FACE PLATE
TO GUARD

MC11552
20" FACE PLATE

HD10043 (x4)
WASHER FOR
ATTACHING
FACE PLATE
TO GUARD

HD10046 (x4)
NYLOCK NUT FOR
ATTACHING
FACE PLATE
TO GUARD

J&D
Manufacturing

TITLE: ES SHUTTER FAN, 20 INCH WITH CORD

IMPLIED TOLERANCE
(UNLESS OTHERWISE NOTED)

✓	ENGLISH	METRIC	TEMPLATE REVISED 1/8/09
X.X	±.040	± 1	
X.XX	±.020	± .5	
X.XXX	±.010	± .3	
ANGL	± 0.5 deg		

REV.	BY	DATE	DESCRIPTION
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DRAWN
CRB

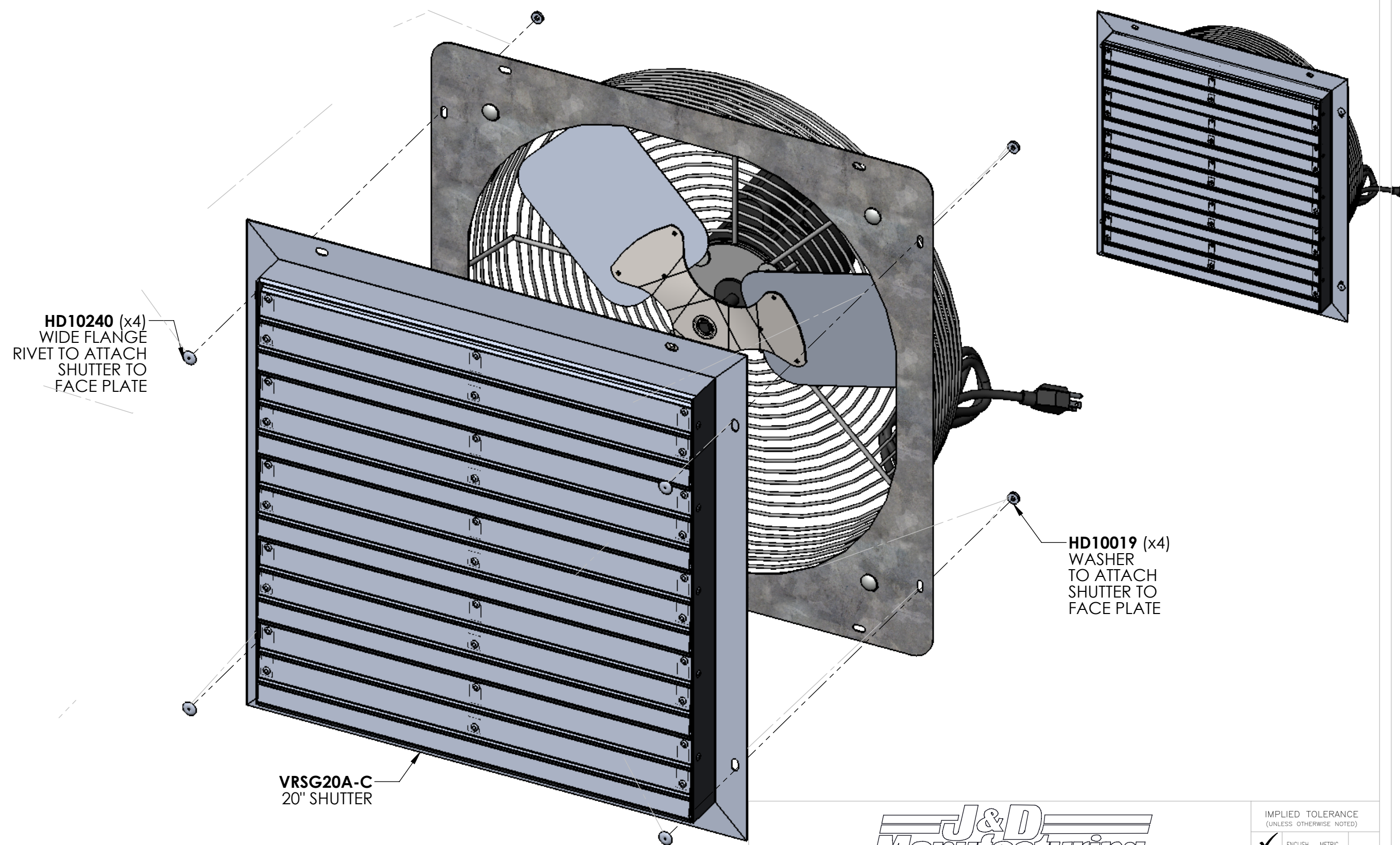
DATE
4/15/2014

CHECKED DRAFTER QC ENG. MGR.

SHEET
4 OF 5

DRAWING NUMBER
VES201C

MATERIAL:



TITLE: ES SHUTTER FAN, 20 INCH WITH CORD

IMPLIED TOLERANCE
(UNLESS OTHERWISE NOTED)

✓	ENGLISH	METRIC	TEMPLATE REVISED 1/8/09
X.X	$\pm .040$	± 1	
X.XX	$\pm .020$	$\pm .5$	
X.XXX	$\pm .010$	$\pm .3$	
ANGL	± 0.5 deg		

REV.	BY	DATE	DESCRIPTION
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DRAWN	DATE
CRB	4/15/2014

CHECKED	DRAFTER	QC	ENG. MGR.
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SHEET
5 OF 5

DRAWING NUMBER
VES201C

MATERIAL: